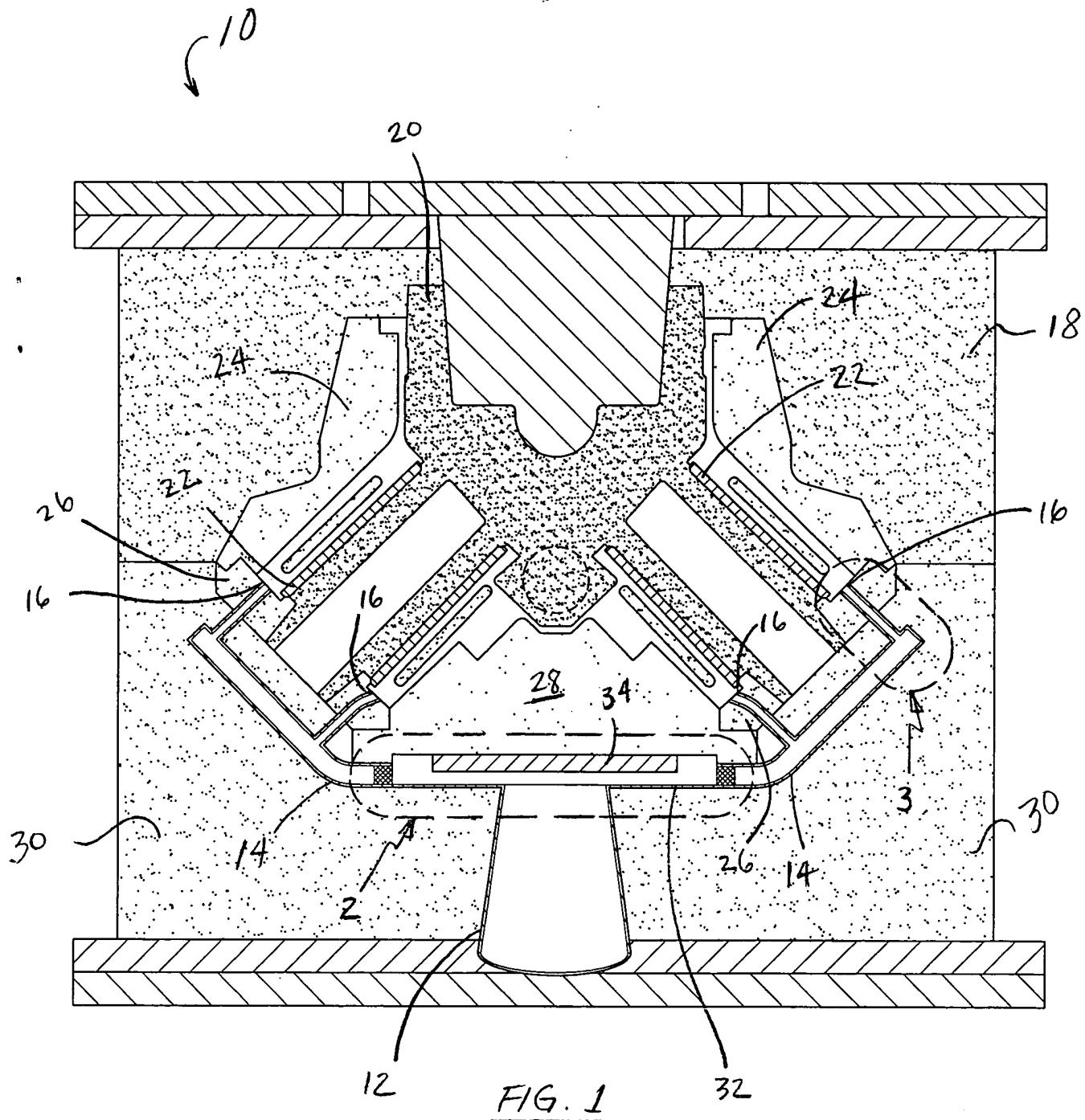
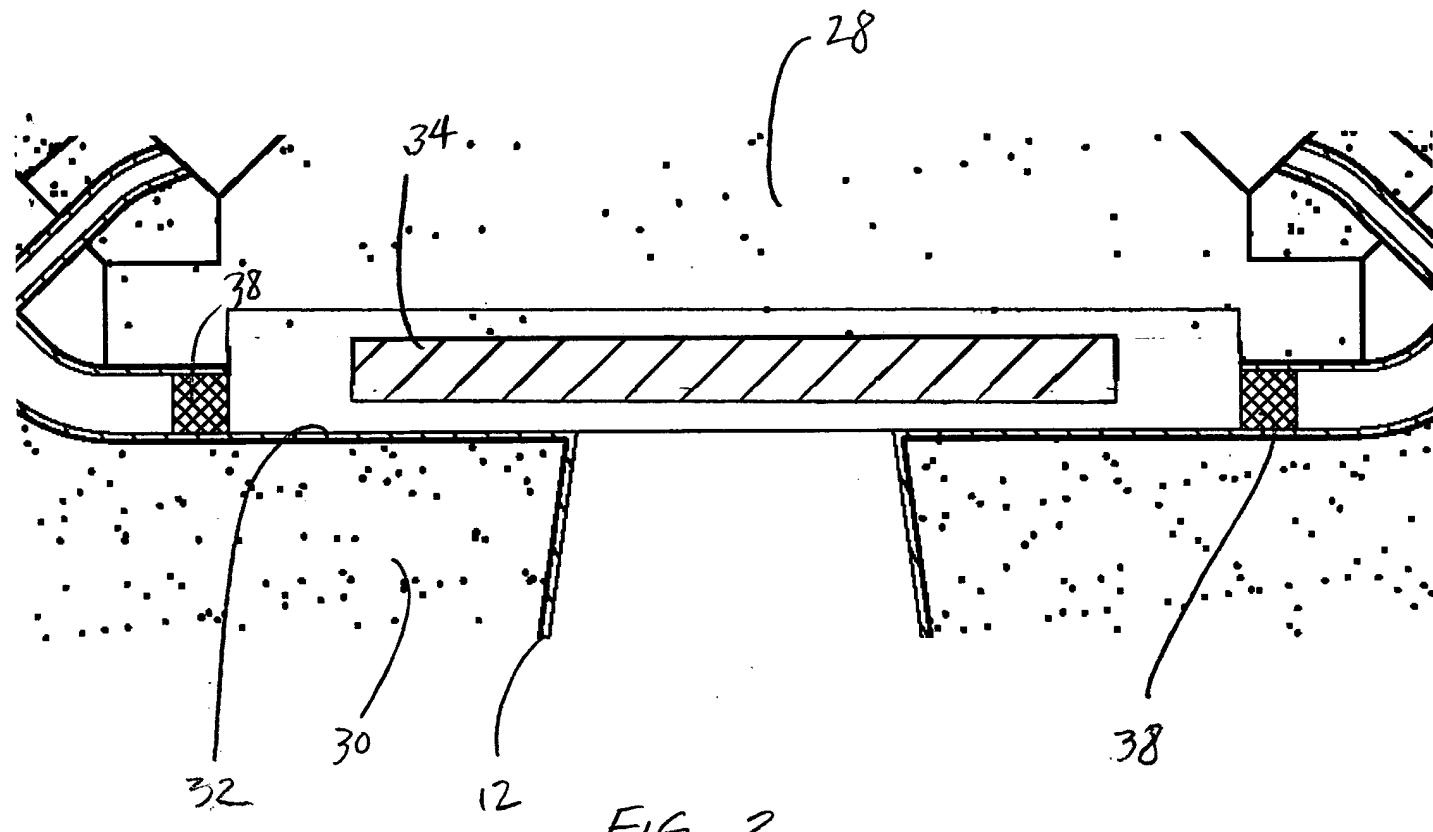


Title: CASTING MOLD AND METHOD FOR CASTING  
ACHIEVING IN-MOLD MODIFICATION OF A CASTING METAL  
Inventor(s): Kenneth G. Stahl, et al.  
Atty. Ref.: 8540R-000075 (GP 304342)

1/3





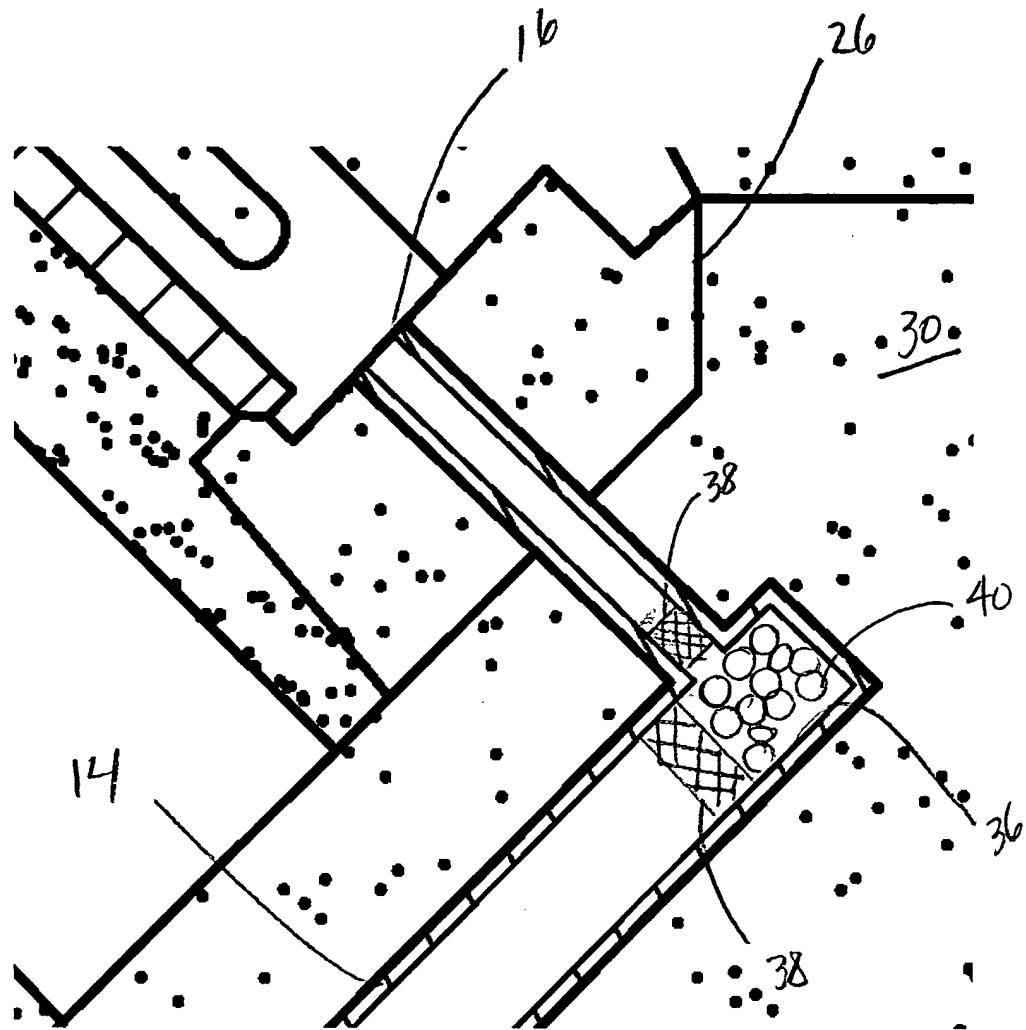


FIG. 3